NUCLEAR PROPULSION FOR NAVAL PLATFORMS - THE NAVY'S PERSPECTIVE

SCOPE

INTRODUCTION

NUCLEAR PROPULSION FOR NAVAL PLATFORMS COMPONENTS OF A TYPICAL MARINE NPP

CHALLENGES

INTEGRATION OF NPP

REGULATORY ASPECTS

WAY AHEAD

- AREAS FOR INDUSTRIAL PARTICIPATION

INTRODUCTION

BIRTH OF NUCLEAR PROPULSION

-	USS HAUTILUS SCN 571	UIKL	
-	CONSUBLANT		Edward Barris
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"UNDERWAY ON NUCLEAR POWER"

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'OPERATION SUNSHINE'

NUCLEAR PROPULSION PLANT FOR NAVAL PLATFORMS



TYPES OF REACTORS

PRESSURISED WATER REACTOR (PWR)
 PRESSURISED HEAVY WATER REACTOR (PHWR)
 BOILING WATER REACTOR (BWR)
 LIQUID METAL COOLED REACTOR
 GAS COOLED REACTOR

MOST SUITABLE FOR NAVAL PLATFORMS
 PRESSURIZED WATER REACTOR

COMPONENTS OF MARINE NPP

PRESSURIZED WATER REACTOR



KEY COMPONENTS

- RPV

- STEAM GENERATOR
- REACTOR COOLANT PUMP
- PRESSURIZER
- CONTROL RODS & CONTROL ROD MECHANISM
 - ASSOCIATED PIPING

DESIGN

MATERIAL

EQUIPMENT SPECIFIC

DESIGN CHALLENGES

- CODES AND STANDARDS

NUCLEAR STANDARDS

NAVAL STANDARDS

 NUCLEAR PROPULSION ON NAVAL PLATFORM DEMANDS CONFORMITY TO BOTH

- MATERIAL CHALLENGES

 STRESS CORROSION CRACKING
 HYDROGEN EMBRITTLEMENT
 NDT TEMPERATURE
 RADIATION SWELLING
- ALTERNATIVES
 - SELECTION OF HIGH QUALITY MATERIALS
 - HIGHER STANDARDS OF FABRICATION TECHNIQUES
 - LEAK BEFORE BREAK PHILOSOPHY
 - CONCEPT OF AGGREGATE

MORE THAN 25 METAL ALLOYS FOR THE NPP



INTEGRATION OF NPP



INTEGRATION OF NPP





SHIFTING OF AGGREGATE - MARINE VESSEL

SHIFTING OF AGGREGATE
- USS JIMMY CARTER

INTEGRATION OF NPP





S1W REACTOR- PROTOTYPE FOR NAUTILUS REACTOR COMPARTMENT -SURFACE VESSEL

REGULATORY ASPECTS

- AERB (ATOMIC ENERGY REGULATORY BOARD)
 - REGULATORY BODY UNDER DEPARTMENT OF ATOMIC ENERGY
- ROLE OF INSPECTOR
- AERB GUIDELINES
 - SAFETY CODES AND STANDARDS
 - SAFETY GUIDES AND GUIDELINES
 - SAFETY MANUALS
 - TECHNICAL REPORTS AND DIRECTIVES

WAY AHEAD

- AREAS OF INDUSTRIAL PARTICIPATION
 - ADVANCED METALLURGY
 - PRODUCTION OF LOW ALLOY STEEL FORGINGS
 - TITANIUM WELDING AND FABRICATION TECHNOLOGY
 - DEVELOPMENT OF BELLOW-SEAL VALVES
 - DEVELOPMENT OF CANNED MOTOR PUMPS
 - MANUFACTURING AND TESTING FACILITIES FOR CONTROL ROD DRIVE MECHANISMS
 - HARDWARE & SOFTWARE DEVELOPMENT FOR POWER PLANT CONTROL SYSTEMS
 - NUCLEAR INSTRUMENTATION

WAY AHEAD

MAKE IN INDIASELF RELIANCE

• BLUE WATER NAVY

• **BIGGER ROLE BY INDUSTRY**

• WIN-WIN COMBINATION

THANK YOU